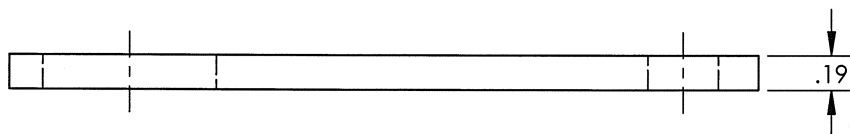
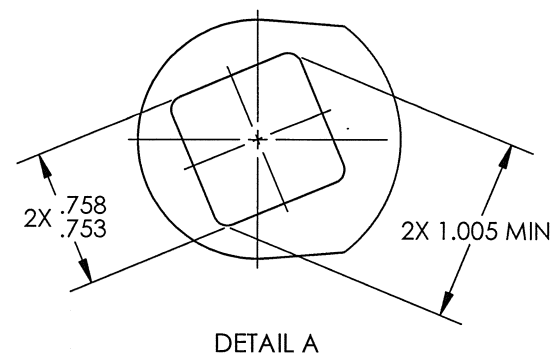
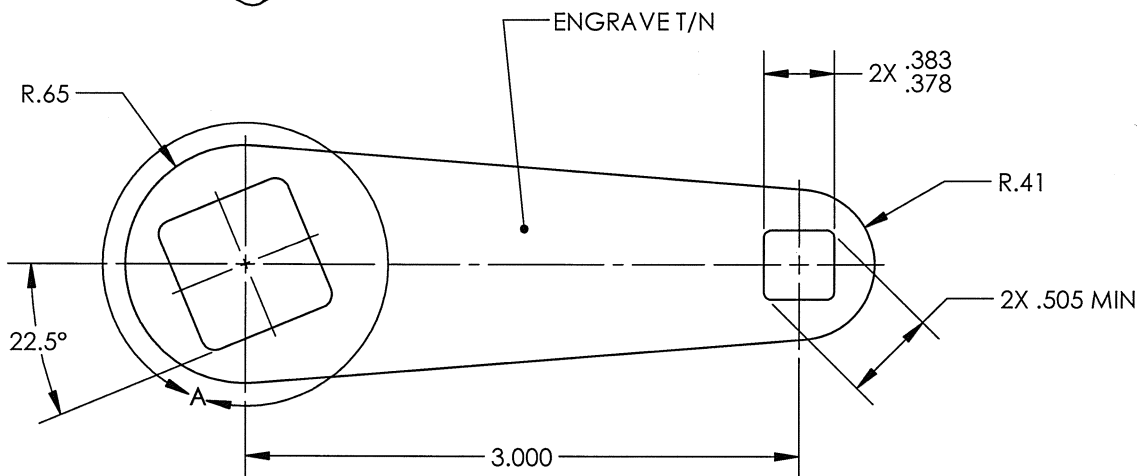
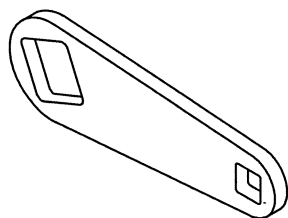


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0225	CH'D DIMS WAS .188 IS .19, WAS .760 SQ IS 2X .753-.758, WAS .380 SQ IS 2X .378-.383, ADDED DIMS 2X 1.005 MIN, 2X .505 MIN, ADDED ENGRAVE NOTE I/N, S/N, "MADE IN USA". CH'D MAT'L WAS 4130/4140 IS 4140/4142. CH'D FINISH WAS CAD YELLOW IS ZINC PLATE ASTM B633 TYPE I SC2. ADDED OEM REF. ADDED USED ON MODELS.	11/18/2016	DPD	JAG
C	19-597	MATERIAL WAS 4140/4142 IS McMaster#9516K613 OR EQUIV, Rc WAS 38-44 IS 40-50 R, ENGRAVING "MADE IN USA" AND S/N REMOVED, GENERAL TOLERANCES CHANGED, FINISH SPEC CHANGED	2/19/2019	VM	VM



NOTES:

- REFERENCE 369A9825
- USED ON MODELS:
MD500, MD500D, MD500E, MD520N, MD530F

DART AEROSPACE	
TITLE PITCH BEARING WRENCH	
DWG NO. RBA9825	REV C
MAT'L O1 HEAT TREAT 40-50 Rc FINISH ZINC PLATE (YELLOW OR BLACK) SPEC ASTM B633 TYPE 2 CLASS 2	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 1° .X ± .1 SURFACES = 125/✓ 1. BREAK ALL SHARP EDGES 015 x 45° OR 015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DRAWN BY: WEIL CHECKED: CLOUGH OPPS APPR: ANDERSON	QA APPR: LINDSAY APPROVED: <i>[Signature]</i>
SCALE N/A	DATE 4/25/1999
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
				1	PITCH BEARING WRENCH	O1	McMaster#9516K613 OR EQUIV